In the claims:

1. A method of reducing fabrication errors at a manufacturing facility having a plurality of tools and materials comprising the steps of:

providing a certification database containing a record of certified user names and tools and/or materials the users are certified to use, and

prohibiting access to said tools and/or materials unless the user is certified according to said record at said certification database.

- 2. The method of claim 1 wherein said prohibiting step includes access means for locking user access to said tools or materials until granting access according to said record.
- 3. The method of claim 2 wherein said prohibiting step includes a certification server coupled to said database and said access means.
- 4. The method of claim 3 including the step of updating said records.
- 5. The method of Claim 4 wherein said user records are updated.
- 6. The method of claim 5 wherein said tool and material requirements are updated.
- 7. A system for reducing fabrication errors at a manufacturing facility having a plurality of tools and materials comprising:
- a certification database containing a record of certified user names and tools and/or materials the users are certified to use; and
- means for prohibiting access to said tools and/or materials unless the user is certified according to said record at said certification database.
- 8. The system of claim 7 wherein said prohibiting means includes mean for locking user access to said tools or materials until granting access according to said record.

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- 9. The system of claim 8 wherein said prohibiting means includes a certification server coupled to said database and a user access means.
- 10. The system of claim 9 wherein said user access means is a bar code reader for identifying the user.
- 11. The system claim 10 including means for updating said records.
- 12. The system of Claim 11 wherein said means for updating said records includes updating user records.
- 13. The system of claim 12 wherein said means for updating said records includes means for updating tool and material requirement records.
- 14. The system of Claim 12 including a training manager for certifying a user.
- 15. A system for reducing fabrication errors at a manufacturing facility having a plurality of tools and materials comprising:

means for tracking user operation certification of fabrication equipment and means for processing in real time format to ensure only qualified personnel are allowed to process customer materials.